

TRANSFLUID

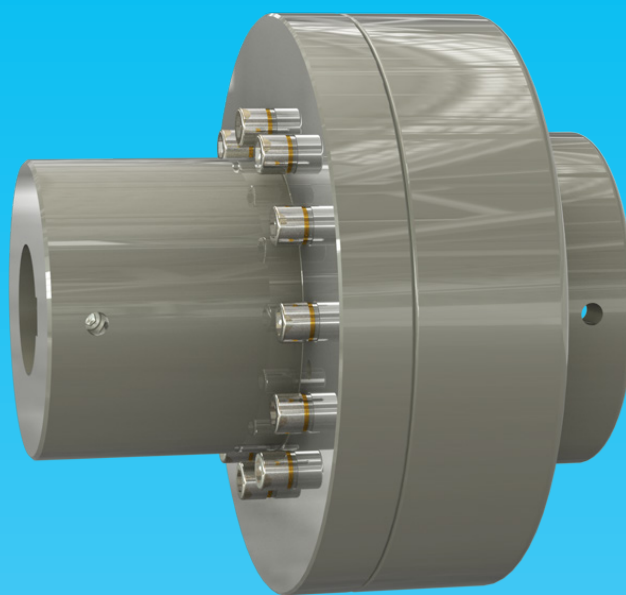


drive with us



TRANSFLUID[®]

industrial & marine



B3M-BM-BMS
FLEXIBLE COUPLINGS

GENERAL DESCRIPTION

With decades of experience and thousands of applications on TRANSFLUID fluid couplings the BT flexible coupling line has been expanded to include couplings for shaft-to-shaft application. The new series has been studied to provide an exceptionally robust coupling with excellent misalignment capabilities and easy installation and assembly. The B3M/BM/BMS couplings high quality flexible elements provide reliable performance while protecting the coupled machines.

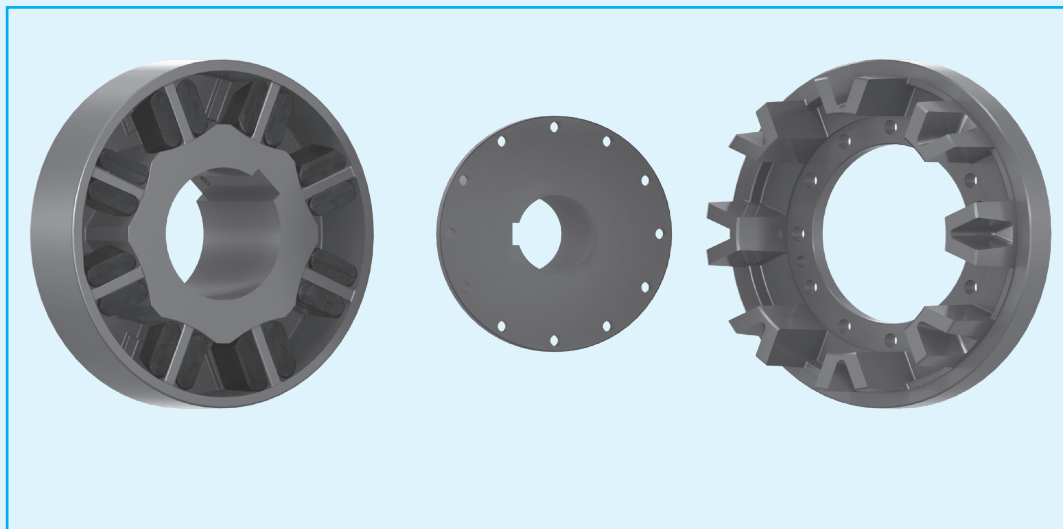
The B3M/BM/BMS require minimal maintenance except for a periodical inspection and replacement of the rubber elements. To simplify in this check, especially in alignment free drives, the B3M was developed. This version allows for inspection and removal of the rubber elements while preserving alignment.

Manufactured with the highest quality materials in TRANSFLUID's factory in Gallarate Italy the new B3M/BM/BMS series is available in 17 different sizes with torque capability exceeding 33100Nm (24,494 lbs-ft)

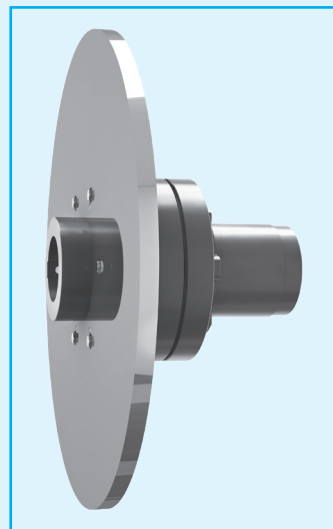
ADVANTAGES:

- Compensation of misalignments
- Shocks and vibrations damping
- Fail - safe and capable of withstanding high overloads
- Quick and easy change of flexible elements
- Maintenance free

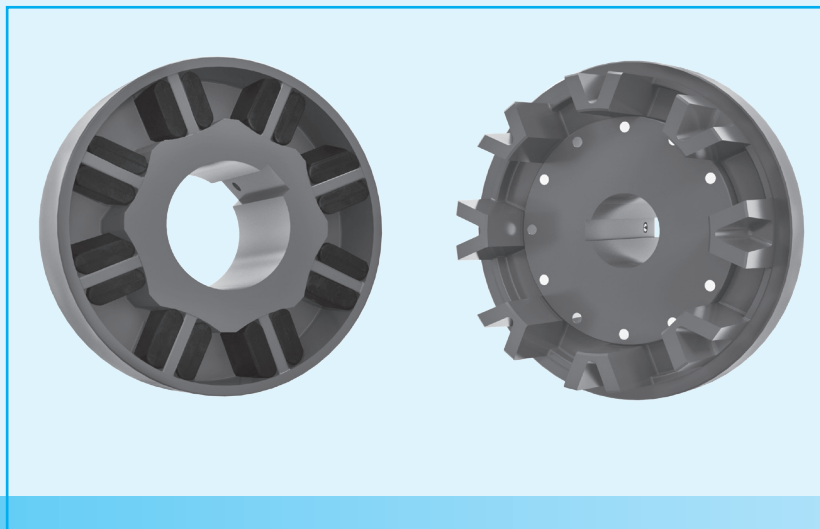
B3M



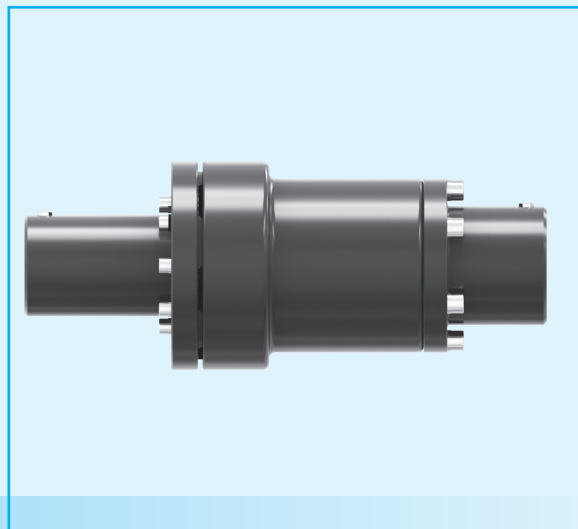
B3MBP



BM



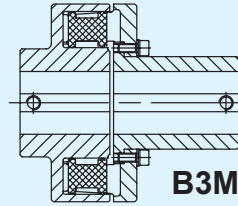
BMS



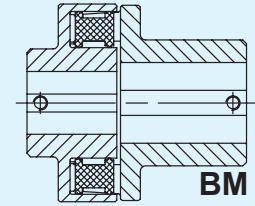
GENERAL DESCRIPTION

Shaft couplings

Standard version for connecting two shafts. The **B3M** allows changing of flexible elements with no need for axial movement of either of the couplings hubs.



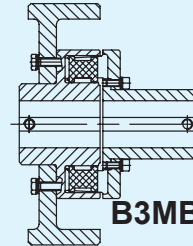
B3M



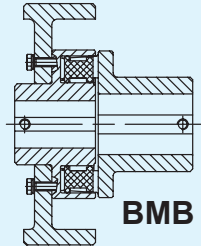
BM

Brake drum couplings

With brake drum.
See Catalog 355 for TRANSFLUID BRAKES.



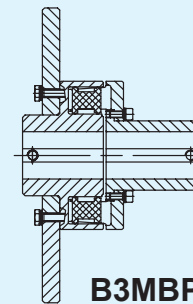
B3MB



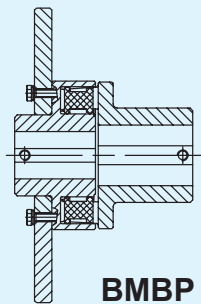
BMB

Brake disc couplings

With brake disc.
See Catalog 355 for TRANSFLUID BRAKES.



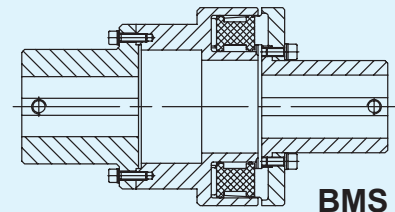
B3MBP



BMBP

Spacer couplings

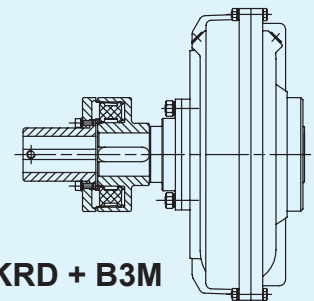
B3M with removable spacer.



BMS

Combination

For connection with a TRANSFLUID fluid coupling.



KRD + B3M

ATEX VERSIONS

It is possible to get BM series couplings, with finished bores, certified as equipment for intended use in hazardous zones according to directive 2014/34/UE (Atex).

Certification can be provided for the following categories:

ε x II 3 G/D c T4 Surface (Non-mining) application

ε x II 2 G/D c T4 Surface (Non-mining) application

ε x I M2 c T4 Mining application

In case of inquiry for ATEX products, you have to apply providing the application form TF6735 duly filled up.

TECHNICAL DATA

Tab. 1

Coupling size	Technical data for standard rubber elements						
	Nominal torque T_{KN}		Maximum torque T_{Kmax}		Dynamic torsional stiffness CT_{dyn}		Max. (*) N_{max} (rpm)
	(Nm)	(lbs-ft)	(Nm)	(lbs-ft)	(Nm/rad)	(lbs-ft/rad)	
01	20	15	40	30	2000	1480	5000
02	55	41	110	81	3000	2220	5000
05	75	56	150	111	5200	3848	5000
10	160	118	320	237	14800	10952	5000
20	320	237	640	474	25100	18574	5000
40	630	466	1260	932	63000	46620	4000
43	630	466	1260	932	41800	30932	4000
45	940	696	1880	1391	82200	60828	3600
48	1480	1095	2960	2190	90700	67118	3600
50	2060	1524	4120	3049	209700	155178	3000
53	2060	1524	4120	3049	106600	78884	3000
55	3160	2338	6320	4677	187400	138676	3000
60	5220	3863	10440	7726	412400	305176	2200
70	7650	5661	15300	11322	627600	464424	2000
80	11550	8547	23100	17094	936100	692714	1800
90	21030	15562	42060	31124	971400	718836	1800
95	33100	24494	66200	48988	1956000	1447440	1500

*Referred to standard materials

Tab. 2 - IEC electric motors

Motor			Motor power at 1500 rpm		Coupling size
Size	Shaft dia. (mm)	Shaft lenght (mm)	Power (kW)	Torque (Nm)	
56	9	20	0.06	0.4	01
			0.09	0.57	01
63	11	23	0.12	0.76	01
			0.18	1.15	01
71	14	30	0.25	1.60	01
			0.37	2.5	01
80	19	40	0.55	3.50	01
			0.75	4.50	01
90S	24	50	1.1	7.00	02
90L	24	50	1.5	10.00	02
100L	28	60	2.2	14.00	02
			3	19.00	02
112M	28	60	4	25.50	02
132S	38	80	5.5	35.00	10
132M	38	80	7.5	48.00	10
160M	42	110	11	70.00	10
160L	42	110	15	95.50	10
180M	48	110	18.5	118.00	20
180L	48	110	22	140.00	20
200L	55	110	30	191.00	20
225S	60	140	37	235.50	20
225M	60	140	45	286.50	20
250M	65	140	55	350.00	40
280S	75	140	75	477.50	48
280M	75	140	90	573.00	48
315S	80	170	110	700.00	48
315M	80	170	132	840.50	48
			160	1020.00	48
355S	100	210	250	1595.00	60
355M	100	210	315	2005.00	60

Tab. 2A - NEMA electric motors

Motor			Motor power at 1800 rpm		Coupling size
Size	Shaft dia. (inch)	Shaft lenght (inch)	Power (hp)	Torque (lbs-ft)	
143T	0.875	2.250	1	2.92	02
145T	0.875	2.250	1.5	4.38	02
			2	5.84	02
182T	1.125	2.750	3	8.75	02
184T	1.125	2.750	5	14.59	02
213T	1.375	3.375	7.5	21.88	10
215T	1.375	3.375	10	29.18	10
254T	1.625	4.000	15	43.77	10
256T	1.625	4.000	20	58.36	10
284T	1.875	4.625	25	72.95	20
286T	1.875	4.625	30	87.54	20
324T	2.125	5.250	40	116.71	20
326T	2.125	5.250	50	145.89	20
364T	2.375	5.875	60	175.07	40
365T	2.375	5.875	75	218.84	40
405T	2.875	7.250	100	291.78	48
444T	3.375	8.500	125	364.73	60
445T	3.375	8.500	150	437.68	60
447T	3.375	8.500	200	583.57	60
447T	3.375	8.500	250	729.46	60
449T	3.375	8.500	300	875.35	60

Tab. 2-2A Selection based on max allowable bore of the flexible coupling, assuming value 1 for all factors (S_m , S_t , S_z , $S_{A_{tex}}$). For applications where the factors are different from 1, the coupling must be properly selected according to selection procedure at page 4

COUPLING SIZE SELECTION

The coupling must be selected so that the operating conditions of the coupling, do not exceed the maximum allowable load of the coupling itself. For driving machines not generating cyclic torque loads the selection of the coupling can be performed using the driving torque and the corresponding service factor.

When the driving machine generates cyclic torque loads (e.g. internal combustion engines) the selection of the coupling must be checked by a torsional analysis of the complete system.

Steps to be followed are as follows.

1) Using the power and rotational speed, calculate the torque of the driving machine T_{AN} :

where:

P = power of driving machine (kW) - n = rotational speed of driving machine (rpm)

T_{AN} = torque of driving machine (Nm)

$$T_{AN} = 9550 \times P / n$$

2) Once the torque of the driving machine T_{AN} has been calculated, determine the service factor and check that the torque of the driving machine times the service factor, temperature factor and starting factor is lower than the characteristic torque of the chosen coupling T_{KN} :

where:

T_{KN} = characteristic torque of the chosen coupling (Nm)

S_m = service factor from Tab. 4 and Tab. 6

S_t = temperature factor from Tab. 3

S_z = starting factor from Tab. 5

S_{Atex} = 1,2 in case of use in hazardous zones acc. to 2014/34/UE (Atex). In normal zones, $S_{Atex} = 1$

$$T_{KN} \geq T_{AN} \times S_m \times S_t \times S_z \times S_{Atex}$$

Load classifications and service factors of Tab. 6 are referred to turbines and hydraulic or electric motor as the prime mover. If the prime mover is a single or multi cylinder engine, the service factor from Tab. 6 must be replaced by its corresponding value from Tab. 4

Tab. 3 - Temperature factor

Ambient temperature	-40 °C +30 °C	+40 °C	+60 °C	+80 °C	>+80 °C
	-40 °F +86 °F	+104 °F	+140 °F	+176 °F	>+176 °F
S_t	1.0	1.1	1.4	1.8	on request

Tab. 5 - Starting Factor

Starting frequency per hour	30	60	120	240	>240
S_z	1.0	1.1	1.4	1.8	on request

3) Known the maximum possible torque during operation T_{max} , check that the maximum torque times the temperature factor is lower than the maximum characteristic torque of the chosen coupling T_{Kmax} :

$$T_{Kmax} \geq T_{max} \times S_t$$

Calculation example

1) Application data

A torsionally elastic coupling type **BM** installed between an electric motor and a rotary pump gear type.

Power of the electric motor: $P = 160$ kW

Rotational speed: $n = 1490$ rpm

2) Calculation of driving torque T_{AN}

The driving torque T_{AN} of the driving machine is:

$$T_{AN} \geq 9550 \times 160 / 1490 = 1025 \text{ Nm}$$

3) Check of the nominal T_{KN}

From Tab. 6 the service factor corresponding to the driven machine load classification is: $S_m = 1.5$. Because the prime mover is an electric motor, it is not necessary to use conversion Tab. 4

From Tab. 3 for an ambient temperature of 40 °C, the temperature factor is: $S_t = 1.1$

From Tab. 5 for starting frequency per hour of 60 the starting factor is: $S_z = 1.1$

The nominal torque T_{KN} of the driving machine is:

$$T_{KN} \geq 1025 \text{ Nm} \times 1.5 \times 1.1 \times 1.1 = 1861 \text{ Nm}$$

4) Selection of the coupling

From Tab. 1, with torque values $T_{KN} \geq 1861$ Nm the choice is for coupling size **BM 50**.

5) As final selection step, check compatibility between equipment shaft and max allowable bore of selected coupling

Tab. 4

Conversion table for single or multi-cylinder engines

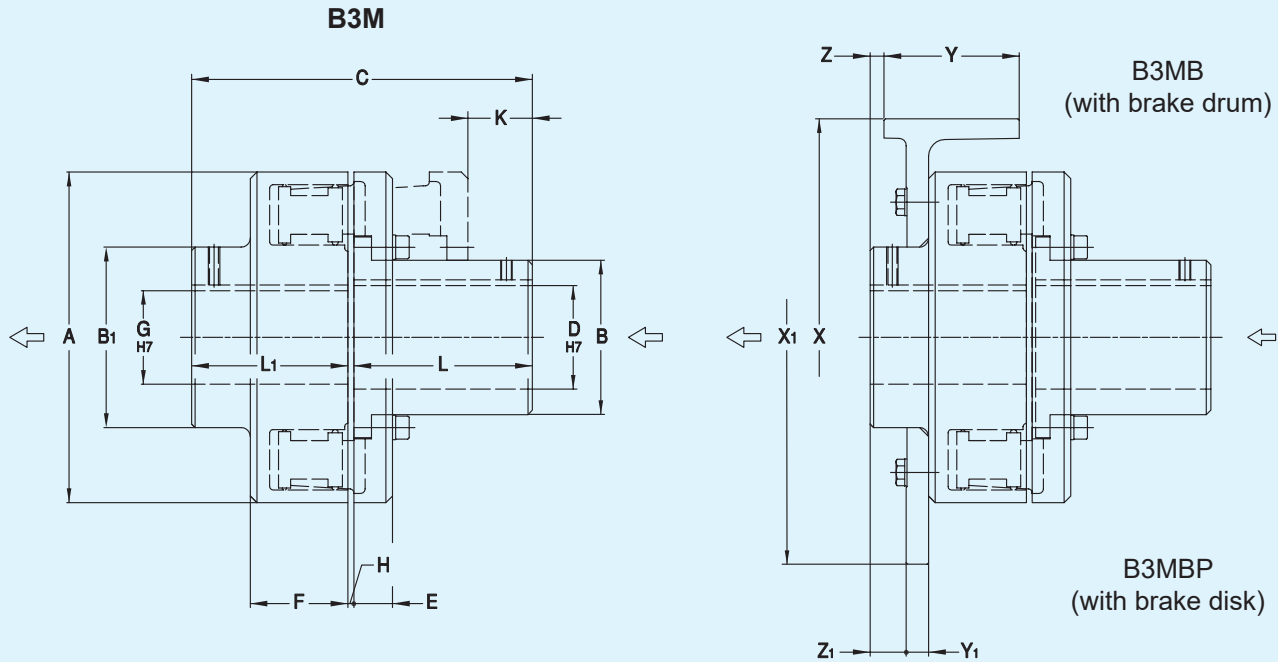
Steam and gas turbines, hydraulic or electric motors (from Tab. 6)	Single cylinder engines	Multi-cylinder engines
1.00	1.50	1.25
1.25	1.75	1.50
1.50	2.00	1.75
1.75	2.25	2.00
2.00	2.50	2.25
2.25	2.75	2.50
2.50	3.00	2.75

LOAD CLASSIFICATION AND SERVICE FACTOR

Tab. 6 - Service factor for steam turbines, hydraulic or electric motors, as prime mover

Agitators		Feeders		Paper industry	
Pure liquids	1.00	Belt	1.25	Barker	2.00
Liquids and solids	1.25	Reciprocating	2.50	Barking drum (spur gear only)	2.25
Blowers		Screw	1.25	Beater & pulper	1.75
Centrifugal	1.00	Food industry		Bleacher	1.00
Lobe	1.50	Beet slicer	1.75	Calenders	2.00
Vane	1.25	Filling machines	1.00	Couch	1.75
Car dumpers		Cereal cooker	1.25	Cutters. platens	2.00
Car pullers - intermittent duty		Dough mixer	1.75	Cylinders	1.75
Chemical industry		Meat grinders	1.75	Dryers	1.75
Agitators	1.75	Bottling, can filling machine	1.00	Felt stretcher	1.25
Centrifuges (heavy)	1.75	Generators, transformers		Felt whipper	2.00
Centrifuges (light-weight)	1.25	Frequency transformers	2.00	Log haul	2.00
Cooling drums	1.75	Generators	2.00	Suction roll	1.75
Drying drums	1.75	Welding generators	2.00	Washers and thickeners	1.50
Mixers	1.75	Laundries		Wet presses	2.00
Compressors		Washing machines	2.00	Winders	1.50
Centrifugal	1.25	Lumber industry		Printing presses	
Lobe	1.50	Barkers - drum type	2.00	Pullers	
Reciprocating -multi-cylinder	2.00	Live rolls	2.00	Pumps	
Conveyors - uniform loaded		Log haul	2.00	Centrifugal	1.00
Belt	1.00	Off bearing rolls	2.00	Reciprocating	2.00
Bucket	1.25	Slab conveyor	1.50	Rotary - gear, lobe, vane	1.50
Chain	1.25	Sorting table	1.50	Rubber calender industry	
Screw	1.25	Trimmer feed	1.75	Calender	2.00
Conveyors - Not uniformly loaded		Machine tools		Mixer - Banbury	2.50
Belt	1.25	Bending roll	2.00	Rubber mill	2.25
Bucket	1.50	Punch press - gear driven	2.00	Sheeter	2.00
Chain	1.50	Tapping machines	2.50	Tire building machines	2.50
Reciprocating	2.50	Other machine tools:		Tire & tube press openers	1.00
Screw	1.50	Main drives	1.50	Tubers and strainers	2.00
Table	2.00	Auxiliary drives	1.25	Screens	
Cranes and hoists		Metal rolling mills		Air washing	1.00
Main hoists	2.00	Billet shears	2.25	Rotary - stone or gravel	1.50
Trolley drive	1.75	Chain transfers	1.50	Travel water intake	1.25
Bridge drive	1.75	Cold rolling mills	2.25	Sewage disposal equipment	
Slope	1.50	Continuous casting plants	2.00	Stone and clay working machines	
Crushers - Grinders		Ingot handling machinery	2.25	Ball mills	2.25
Dredges		Ingot pushers	2.25	Beater mills	2.25
Bucket conveyors	1.50	Manipulators	2.25	Breakers	2.25
Cable reels	1.75	Roller adjustment drivers	2.00	Brick presses	2.25
Cutter heads	2.25	Roller straighteners	2.00	Hammer mills	2.25
Maneuvering winches	1.75	Sheet mills	2.25	Rotary kilns	2.00
Pumps	1.75	Trimming shears	2.00	Tube mills	2.00
Screen drive	1.75	Tube welding machines	2.25	Textile machines	
Slewing gears	2.00	Winding machines (strip and wire)		Batchers	1.50
Elevators		Wire drawing benches	2.00	Looms	1.50
Bucket	1.75	Mixers		Printing and dyeing machines	1.50
Freight	2.00	Concrete mixers	1.75	Tanning vats	1.50
Gravity discharge	1.50	Drum type	1.50	Water treatment	
Fans		Oil industry		Aerators	1.00
Centrifugal	1.00	Chillers	1.25	Screw pumps	1.50
Cooling towers	2.00	Oil pipeline pumps	1.75	Wood working machines	
Forced draft	1.50	Rotary drilling equipment	2.00	Debarking drums	2.00
Induced draft				Planing machines	1.50
w/o damper control	2.00			Wood chippers	2.75

B3M-B3MB-B3MBP



Tab. 7 ⇄ Dimensions

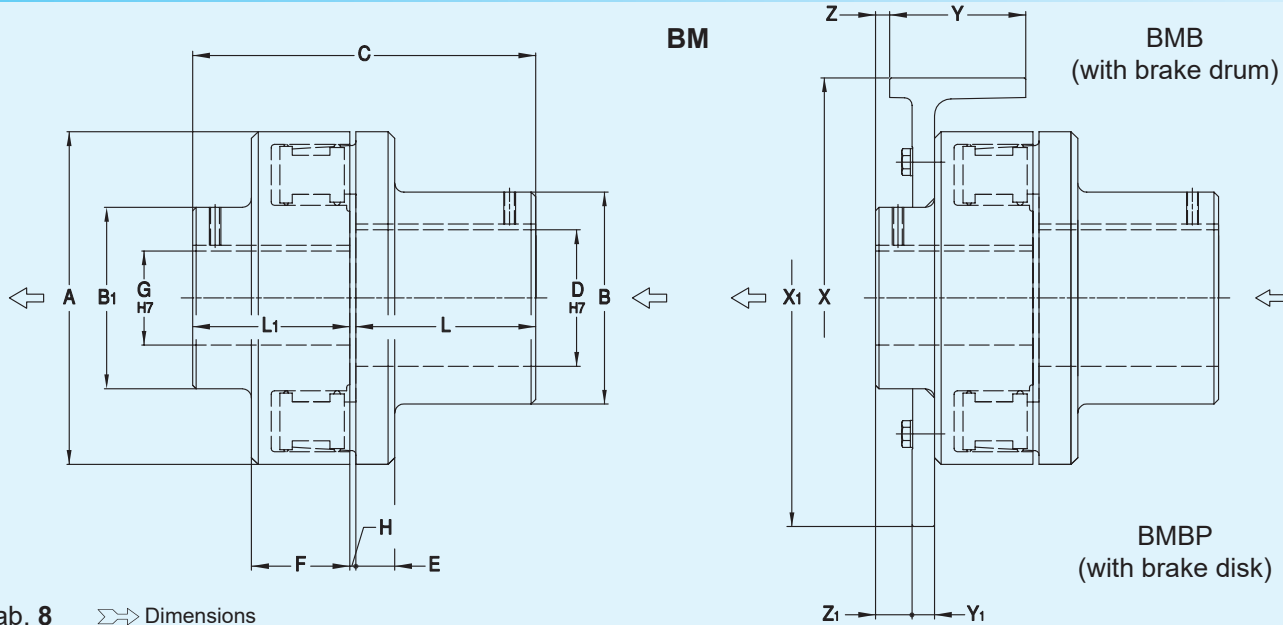
Size ⇄	D		G		L mm (inch)	L1 mm (inch)	A mm (inch)	B mm (inch)	B1 mm (inch)	C mm (inch)	E mm (inch)	F mm (inch)	H mm (inch) ...	K mm (inch)	Brake Drum mm		Z	Brake Disc mm		Z1	Rubber Element		Weight kg (lbs)	INPUT PD² ... (kgm²)	OUT- PUT PD2 ... (kgm²)
	mm (inch) Min	mm (inch) Max *	mm (inch) Min	mm (inch) Max *											X	Y		X1	Y1		Type	Nr.			
	mm (inch) Min	mm (inch) Max *	mm (inch) Min	mm (inch) Max *																					
20	- -	48 (1.781)	- -	55 (2.063)	110 (4.344)	80 (3.156)	132 (5.188)	64 (2.531)	85 (3.344)	192 (7.563)	17 (0.656)	42 (1.656)	2 (0.094)	64 (2.531)	200 250	75 95	5 -15	On request		-	C	12	8 (17.64)	0.022	0.023
43	- -	50 (1.938)	- -	60 (2.25)	110 (4.344)	80 (3.156)	150 (5.906)	70 (2.75)	90 (3.531)	193 (7.594)	17 (0.656)	43 (1.688)	3 (0.125)	59 (2.313)	250 315	95 118	- -	400 450	30 30	7	S	12	9.5 (20.95)	0.028	0.029
45	- -	60 (2.25)	- -	65 (2.375)	110 (4.344)	80 (3.156)	175 (6.875)	80 (3.156)	100 (3.938)	193 (7.594)	20 (0.781)	42 (1.656)	3 (0.125)	60 (2.375)	250 315	95 118	- -	400 450	30 30	7	S	16	14 (30.86)	0.074	0.076
48	- -	75 (2.75)	35 (1.375)	70 (2.625)	110 (4.344)	80 (3.156)	185 (7.281)	100 (3.938)	110 (4.344)	193 (7.594)	23 (0.906)	52 (2.063)	3 (0.125)	42 (1.656)	250 315 400	95 118 150	- - -	400 450	30 30	-2	N	12	17.2 (37.91)	0.116	0.114
53	- -	80 (3)	35 (1.375)	80 (3)	110 (4.344)	110 (4.344)	200 (7.875)	110 (4.344)	125 (4.906)	223 (8.781)	28 (1.094)	61 (2.406)	3 (0.125)	28 (1.094)	315 400	118 150	-8 -40	400 450	30 30	20	E	12	24 (52.91)	0.163	0.184
55	- -	95 (3.438)	40 (1.563)	90 (3.25)	110 (4.344)	110 (4.344)	240 (9.438)	130 (5.125)	140 (5.5)	224 (8.813)	28 (1.094)	65 (2.563)	4 (0.156)	28 (1.094)	400 500	150 190	-40 -90	560 630	30 30	15	P	12	34 (74.96)	0.290	0.360
60	42 (1.656)	110 (4)	45 (1.75)	110 (4)	170 (6.688)	140 (5.5)	290 (11.406)	150 (6.906)	170 (6.688)	314 (2.375)	28 (1.094)	65 (2.563)	4 (0.156)	88 (3.469)	400 500	150 190	- -50	560 630 710	30 30 30	45	P	16	59 (130)	0.833	0.856
70	55 (2.156)	120 (4.5)	55 (2.156)	120 (4.5)	170 (6.688)	140 (5.5)	315 (12.403)	160 (6.313)	185 (7.281)	315 (12.406)	28 (1.094)	81 (3.188)	5 (0.188)	62 (2.438)	500	190	-20	630 710	30 30	29	R	16	79 (174.2)	1.400	1.430
80	65 (2.563)	135 (4.938)	65 (2.563)	130 (4.625)	210 (8.281)	210 (8.281)	354 (13.938)	178 (7)	200 (7.875)	425 (16.719)	38 (1.5)	100 (3.938)	5 (0.188)	90 (3.531)	500 630	190 236	58 30	710 795 1000	30 30 30	80	T	16	120.1 (264.8)	2.589	2.540
90	75 (2.938)	150 (5.5)	75 (2.938)	140 (5.188)	210 (8.281)	210 (8.281)	395 (15.563)	205 (8.063)	220 (8.656)	426 (16.781)	51 (2)	122 (4.813)	6 (0.25)	56 (2.219)	630 710	236 265	8	1000	30	58	I	12	157 (346.1)	4.711	4.450
95	85 (3.344)	180 (6.5)	85 (3.35)	155 (5.628)	210 (8.281)	210 (8.281)	460 (18.126)	250 (9.844)	260 (10.25)	426 (16.781)	56 (2.219)	122 (4.813)	6 (0.25)	51 (2)	630 710	236 265	- 20	1000	30	58	I	16	232 (524.7)	8.392	8.020

- Metric max bore with a keyway ISO 773 - DIN 6885/1
(Inch max bore with a keyway USAS B17.1 square)
- H tolerance: +1/-0.5 mm (+0.04/-0.02 inch)
- PD² (1kgm²) = Wk² (7.233 lbs-ft²)

Dimensions are subject to alteration without notice

drive with us

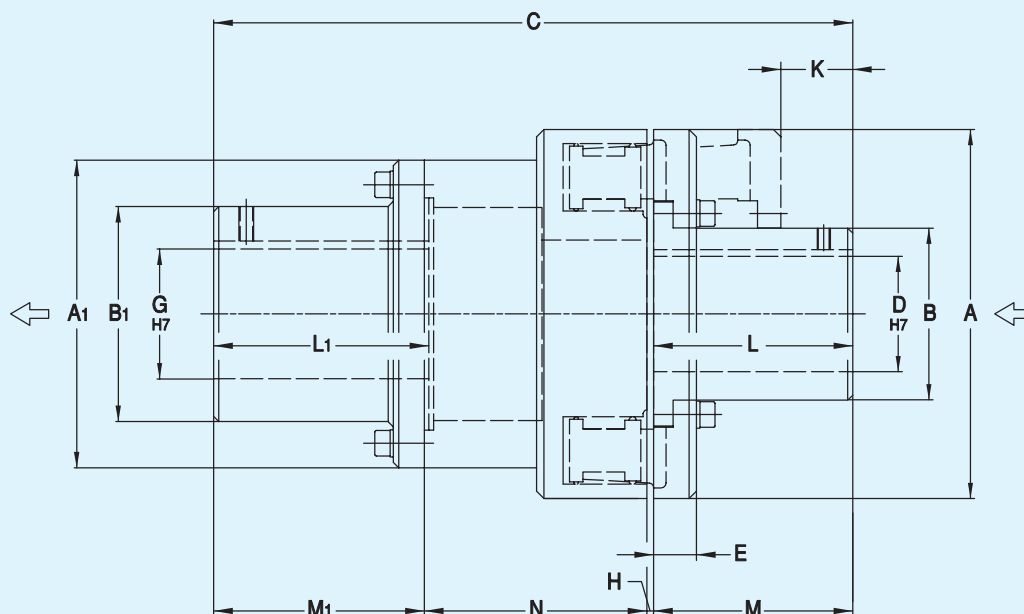
BM-BMB-BMBP



Tab. 8 Dimensions

Size 	D		G		L mm (inch)	L1 mm (inch)	A mm (inch)	B mm (inch)	B1 mm (inch)	C mm (inch)	E mm (inch)	F mm (inch)	H mm (inch) ●●	Brake Drum mm		Z	Brake Disc mm		Z1	Rubber Element		Weight kg (lbs)	INPUT PD² ●●● (kgm²)	OUTPUT PD² ●●● (kgm²)
	mm (inch) Min	mm (inch) Max *	mm (inch) Min	mm (inch) Max *										X	Y		X1	Y1		Type	Nr.			
	Min	Max *	Min	Max *																				
01	- -	19 (0.75)	- -	19 (0.75)	35 (1.375)	35 (1.375)	62 (2.438)	35 (1.375)	35 (1.375)	72 (2.844)	8 (0.313)	25 (0.969)	2 (0.094)	-----	-	-	-----	-	A	8	0.8 (1.76)	0.007	0.007	
02	- -	28 (1.125)	- -	25 (1)	40 (1.563)	40 (1.563)	73 (2.875)	45 (1.781)	45 (1.781)	82 (3.219)	9 (0.344)	27 (1.063)	2 (0.094)	On request	-	-	On request	-	A	8	1.4 (3.86)	0.011	0.004	
05	- -	32 (1.25)	- -	32 (1.25)	50 (1.969)	50 (1.969)	86 (3.375)	55 (2.156)	55 (2.156)	102 (4.031)	11 (0.438)	30 (1.188)	2 (0.094)	On request	-	-	On request	-	B	8	2.3 (5.07)	0.023	0.027	
10	- -	42 (1.656)	- -	42 (1.656)	60 (2.375)	60 (2.375)	110 (4.344)	70 (2.75)	70 (2.75)	122 (4.813)	11 (0.438)	33 (1.313)	2 (0.094)	160 200	60 75	-15	On request	-	B	12	4.3 (9.5)	0.081	0.009	
20	- -	60 (2.25)	- -	55 (2.063)	110 (4.344)	80 (3.156)	132 (5.188)	90 (3.531)	85 (3.344)	192 (7.563)	14 (0.551)	42 (1.656)	2 (0.094)	200 250	75 95	5 -15	On request	-	C	12	10.1 (22.26)	0.021	0.023	
40	- -	80 (3)	- -	80 (3)	110 (4.344)	110 (4.344)	170 (6.688)	120 (4.719)	120 (4.719)	223 (8.781)	25 (0.969)	45 (1.781)	3 (0.125)	250 315	95 118	15 -8	395 450	30 30	35	C	16	22 (48.5)	0.082	0.064
45	40 (1.563)	70 (2.625)	- -	65 (2.375)	110 (4.344)	80 (3.156)	175 (6.875)	110 (4.344)	100 (3.938)	193 (7.594)	17 (0.656)	42 (1.656)	3 (0.125)	250 315	95 118	- -	400 450	30 30	7	S	16	17 (37.5)	0.079	0.076
48	40 (1.563)	80 (3)	35 (1.375)	70 (2.625)	110 (4.344)	80 (3.156)	185 (7.281)	120 (4.719)	110 (4.344)	193 (7.594)	22 (0.875)	52 (2.063)	3 (0.125)	250 315 400	95 118 150	15 - -	400 450	30 30	-2	N	12	19 (41.9)	0.117	0.114
50	35 (1.375)	90 (3.25)	35 (1.375)	90 (3.25)	140 (5.51)	110 (4.344)	250 (9.844)	140 (5.5)	135 (5.313)	253 (9.96)	30 (1.188)	65 (2.563)	3 (0.125)	315 400	118 150	-8 -40	400 450	30 30	15	D	16	34 (74.9)	0.182	0.470
55	45 (1.75)	90 (3.25)	40 (1.563)	90 (3.25)	140 (5.51)	110 (4.344)	240 (9.438)	150 (5.906)	140 (5.5)	254 (10)	27 (1.063)	65 (2.563)	4 (0.156)	400 500	150 190	-40 -90	560 630	30 30	15	P	12	38 (83.8)	0.290	0.360
60	65 (2.563)	110 (4)	45 (1.75)	110 (4)	170 (6.688)	140 (5.5)	290 (11.406)	170 (6.688)	170 (6.688)	314 (12.375)	27 (1.063)	65 (2.563)	4 (0.156)	400 500	150 190	- -50	560 630 710	30 30 30	45	P	16	60 (132.2)	0.790	0.856
70	75 (2.938)	120 (4.5)	55 (2.156)	120 (4.5)	170 (6.688)	140 (5.5)	315 (12.406)	185 (7.281)	185 (7.281)	315 (12.406)	33 (1.313)	81 (3.188)	5 (0.188)	500	190	-20	630 710	30 30	29	R	16	80 (176.2)	1.310	1.430
80	85 (3.344)	130 (4.625)	65 (2.563)	130 (4.625)	210 (8.281)	210 (8.281)	354 (13.938)	200 (7.875)	200 (7.875)	425 (16.719)	36 (1.406)	100 (3.938)	5 (0.188)	500 630	190 236	58 82	710 795 1000	30 30 30	80	T	16	108 (238.1)	2.480	2.540
90	85 (3.344)	140 (5.188)	75 (2.938)	140 (5.188)	210 (8.281)	210 (8.281)	395 (15.563)	220 (8.656)	220 (8.656)	426 (16.781)	51 (2)	122 (4.813)	6 (0.250)	630 710	236 265	60 -	1000	30 30	58	I	12	171 (377)	4.777	4.777

- Metric max bore with a keyway ISO 773 - DIN 6885/1
(Inch max bore with a keyway USAS B17.1 square)
- H tolerance: +1 /-0.5 mm (+0.04/-0.02 inch)
- ... PD2 (1kgm2) = Wk2 (7.233 lbs-ft2)



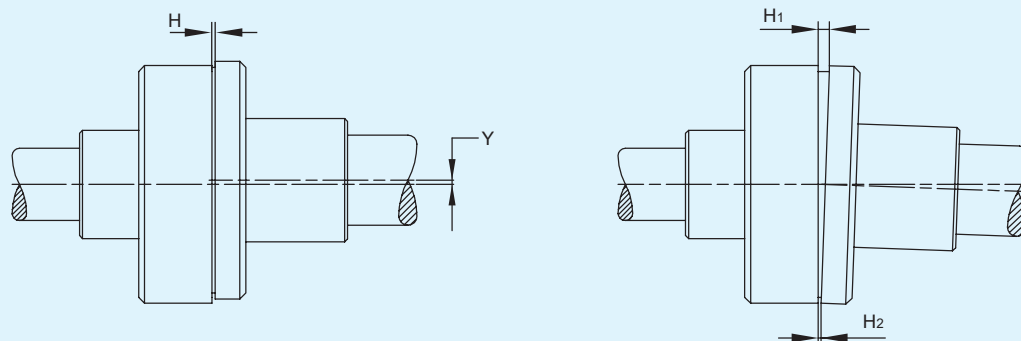
Tab. 9 ⇨ Dimensions

Size ⇨	D		G		L	L1	A	A1	B	B1	C	E	H	K	M	M1	N	Rubber Element		Weight	INPUT PD ² ...	OUTPUT PD ² ...
	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	Type	Nr	kg (lbs)	(kgm ²)	(kgm ²)
	Min	Max *	Min	Max *																		
20	-	48 (1.781)	-	45 (1.75)	110 (4.344)	80 (3.156)	132 (5.188)	110 (4.344)	64 (2.531)	75 (2.938)	331 (13.031)	17 (0.656)	3 (0.125)	64 (2.531)	110 (4.344)	78 (3.063)	140 (5.5)	C	12	16 (35)	0.022	0.057
43	-	50 (1.938)	-	48 (1.781)	110 (4.344)	110 (4.344)	150 (5.906)	120 (4.719)	70 (2.750)	82 (3.219)	361 (14.219)	17 (0.656)	4 (0.156)	59 (2.313)	110 (4.344)	107 (4.219)	140 (5.5)	S	12	22 (48.5)	0.028	0.103
45	-	60 (2.25)	-	65 (2.375)	110 (4.344)	110 (4.344)	175 (6.875)	145 (5.719)	80 (3.156)	100 (3.938)	361 (14.219)	20 (0.781)	4 (0.156)	60 (2.375)	110 (4.344)	107 (4.219)	140 (5.5)	S	16	27.5 (60.6)	0.074	0.208
48	-	75 (2.75)	35 (1.375)	70 (2.625)	110 (4.344)	110 (4.344)	185 (7.281)	155 (6.094)	100 (3.938)	110 (4.344)	401 (15.781)	23 (0.906)	4 (0.156)	42 (1.656)	110 (4.344)	107 (4.219)	180 (7.094)	N	12	32 (70.5)	0.116	0.290
53	-	80 (3)	35 (1.375)	80 (3)	110 (4.344)	110 (4.344)	200 (7.875)	170 (6.688)	110 (4.344)	125 (4.906)	421 (16.563)	28 (1.094)	4 (0.156)	28 (1.094)	110 (4.344)	107 (4.219)	200 (7.875)	E	12	41 (90.4)	0.163	0.421
55	-	95 (3.438)	40 (1.563)	90 (3.25)	110 (4.344)	140 (5.5)	240 (9.438)	200 (7.875)	130 (5.125)	140 (5.5)	452 (17.795)	28 (1.094)	5 (0.188)	28 (1.094)	110 (4.344)	137 (5.406)	200 (7.875)	P	12	56 (123.5)	0.290	1.053

- Metric max bore with a keyway ISO 773 - DIN 6885/1
(Inch max bore with a keyway USAS B17.1 square)
- H tolerance: +1 /-0.5 mm (+0.04/-0.02 inch)
- PD² (1kgm²) = Wk² (7.233 lbs-ft²)

INSTALLATION AND MAINTENANCE

Flexible couplings **BM** series can withstand radial, axial, angular misalignment values according to Tab. 10; such values are just approximate because the coupling compensation capability depends on applied load and rotational speed values. It is recommended anyway to perform the best possible alignment during installation.



Tab. 10

Max shaft misalignment (up to 1800 rpm)																		
Size		01	02	05	10	20	40	43	45	48	50	53	55	60	70	80	90	95
Y	mm	0.2	0.2	0.2	0.3	0.35	0.4	0.35	0.35	0.35	0.5	0.35	0.41	0.45	0.50	0.60	0.80	1
	(inch)	(0.008)	(0.008)	(0.008)	(0.012)	(0.014)	(0.016)	(0.014)	(0.014)	(0.014)	(0.020)	(0.014)	(0.016)	(0.018)	(0.020)	(0.024)	(0.031)	(0.039)
B3M/BM *H _{nominal} BMS	mm	2	2	2	2	2	3	3	3	3	3	3	4	4	5	5	6	6
	(inch)	(0.08)	(0.08)	(0.08)	(0.08)	(0.08)	(0.12)	(0.12)	(0.12)	(0.12)	(0.12)	(0.12)	(0.16)	(0.16)	(0.20)	(0.20)	(0.24)	(0.24)
	mm	-	-	-	-	3	-	4	4	4	-	4	5	-	-	-	-	-
	(inch)					(0.12)		(0.16)	(0.16)	(0.16)		(0.16)	(0.20)					
H1-H2	mm	1.1	1.3	1.5	1.7	1.9	2.2	1.9	2.3	1.9	2.5	2	2.4	2	1.8	1.5	1.4	1.4
	(inch)	(0.043)	(0.051)	(0.059)	(0.067)	(0.075)	(0.086)	(0.075)	(0.090)	(0.075)	(0.098)	(0.08)	(0.094)	(0.08)	(0.071)	(0.059)	(0.055)	(0.055)

*H nominal tolerance: + 1 /-0.5 mm (+0.04 / -0.02 inch)

For operating rotational speed **higher than 1800 rpm**, it is recommended to reduce by 50% the max allowable misalignment. Maximum rotational speed cannot exceed the allowable values indicated on Tab. 1 pag. 3.

BALANCING

All our flexible couplings are balanced according to ISO 1940 G16 @ 1500 rpm.

A grade of G6,3 balancing is recommended for application with operative speed higher than 2800 rpm. Please ask if required. For such applications is moreover recommended to perform the balancing after the machining of holes and key ways. In that case, unless otherwise specified, the balancing of the machined hubs, is proper made installing the half keys.

MAINTENANCE

Replace rubber elements when total thickness is lower than 90% of its nominal dimension (see dimension data on Tab. 14).

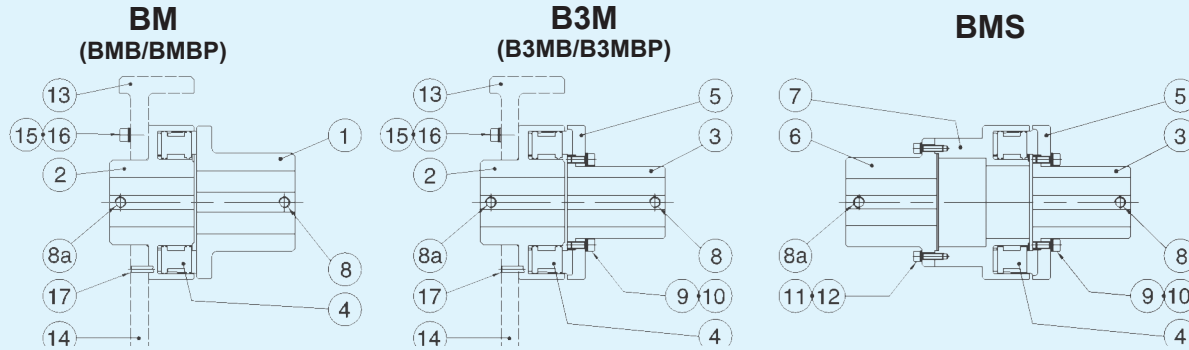
ATTENTION: the rubber elements must never get in contact with paint thinner, petrol or other chemicals.

SAFETY

The couplings must be installed complete with proper protection guards in order to provide complete safety for personnel during operation.

The installer and the end user are responsible to assure adequate protection of the rotating parts and to comply to the required standards of the country where the equipment is installed.

INSTALLATION AND MAINTENANCE



Tab. 11

Pos.	Name	Material
• 1	MALE HUB	Cast Iron EN-GJL-250
• 2	FEMALE	
3	HUB	Nodular Iron EN-GJS-400 or Steel Fe 510
•• 4	RUBBER ELEMENT	Special mix 70°Sh(A) ±5 [-40°C (-40°F); +120°C (+248°F)]
• 5	MALE	Cast Iron EN-GJL-250
• 6	FLANGE	Cast Iron EN-GJL-250 or Steel Fe 510
• 7	SPACER	Cast Iron EN-GJL-250
8-8a	SET SCREW (metric)	Steel 12.9

Pos.	Name	Material
9	SCREW (metric)	Steel 12.9
10	LOCK WASHER	SteelSS 2343
11	SCREW (metric)	Steel 12.9
12	LOCK WASHER	Steel SS 2343
•13	BRAKE DRUM	Cast iron EN-GJL-250 or Steel Fe 510
•14	BRAKE DISC	
15	SCREW (metric)	Steel 8.8
16	LOCK WASHER	Steel SS 2343
17	DOWEL PIN	Steel 8.8 C72 (elastic) or Steel hardened HRC 60 ^{±2} (cylindrical)

- On request special nodular Iron EN-GJS-350-22 LT for low temperature -40°C (-40°F)
- On request special rubber 60°Sh(A) or 80°Sh(A)

Tab. 12 - Screw tightening torque

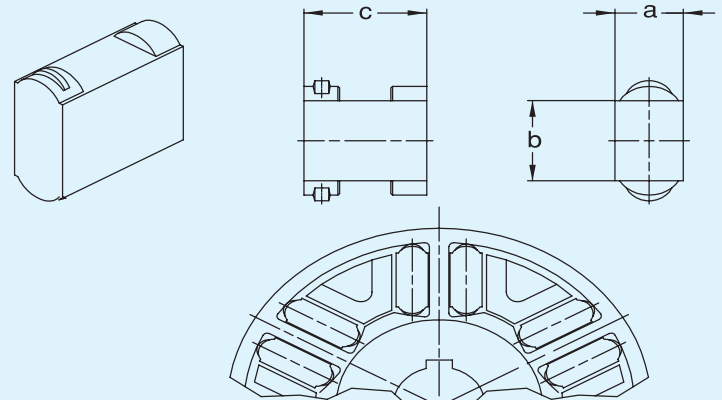
Size Pos.	01		02		05		10		20		40		43		45		48		50		53		55		60		70		80		90		95	
	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm	SCREW	Nm
9	-	-	-	-	-	-	-	-	M6	18	-	-	M6	18	M8	42	M10	85	-	-	M12	143	M14	228	M10	85	M12	143	M14	228	M24	1170	M24	1170
11	-	-	-	-	-	-	-	-	M8	42	-	-	M10	85	M10	85	M10	85	-	-	M10	85	M12	143	-	-	-	-	-	-	-	-	-	-
8-8a	For max bore set screw should be placed at 90° from keyway - for type and dimensions see table TF5726																																	
15	Tightening torque according to screw size and class, please refer to table N 1152																																	
17	For dowel pin dimensions contact TRANSFLUID																																	

Tab. 13 - Rubber element type and quantity

01		02		05		10		20		40		43		45		48		50		53		55		60		70		80		90		95	
Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.	Type	Nr.
A	8	A	8	B	8	B	12	C	12	C	16	S	12	S	16	N	12	D	16	E	12	P	12	P	16	R	16	T	16	I	12	I	16

Tab. 14 - Rubber element dimensions

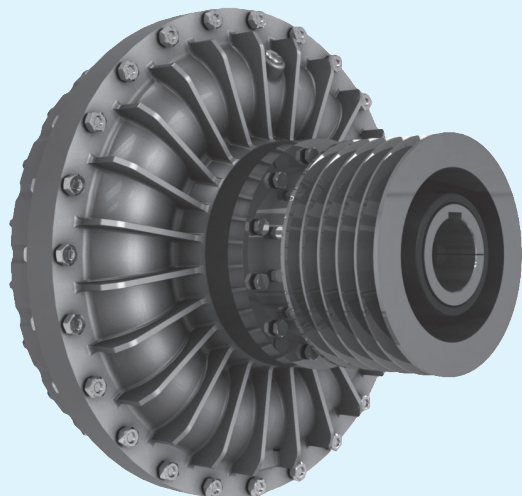
Dimensions		Type										
		A	B	C	D	E	I	N	P	R	S	T
a	mm (inch)	6.7 (0.264)	7 (0.275)	10.9 (0.429)	16 (0.630)	19.6 (0.772)	35 (1.378)	14.7 (0.579)	19.7 (0.775)	20.5 (0.807)	11.8 (0.464)	23.9 (0.941)
b	mm (inch)	10 (0.394)	13.5 (0.531)	17 (0.669)	22 (0.866)	30 (1.181)	68 (2.677)	29 (1.142)	40 (1.575)	40 (1.575)	19.5 (0.768)	49 (1.929)
c	mm (inch)	14.5 (0.571)	18.25 (0.719)	25 (0.984)	39 (1.535)	50 (1.968)	98 (3.858)	39 (1.535)	49 (1.929)	64 (2.520)	30 (1.181)	76 (2.913)



FLUID COUPLING

K series

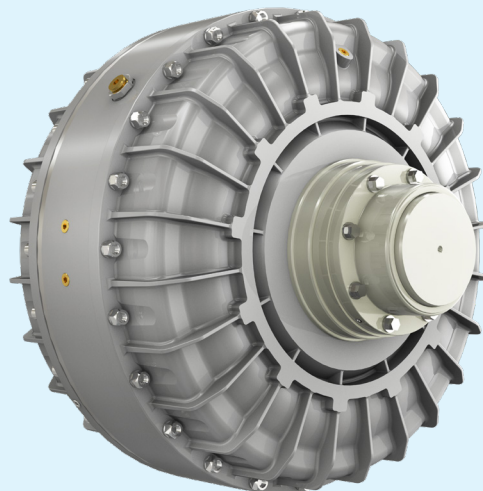
Constant filling
up to 2500 kW (3352 hp)



FLUID COUPLING

KX series

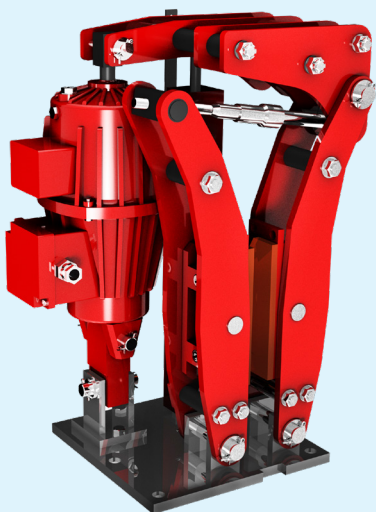
Constant filling
up to 1000 kW (1341 hp)



DISC AND DRUM BRAKE

TFDS-NBG series

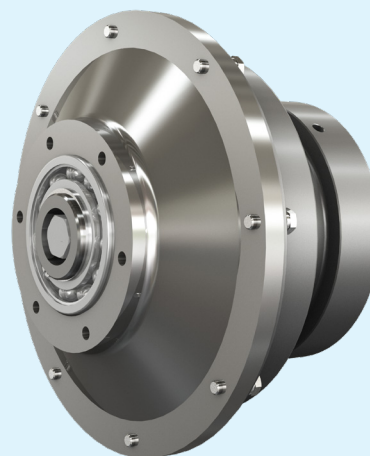
up to 19000 Nm (14014 ft/lbs)



PNEUMATIC CLUTCH

TP series

up to 11500 Nm (8482 ft/lbs)



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